

# OPTIMAL PRINT SETTINGS

## XEROX iGEN 3, 1000i, NUVERA 120EA

Item	Typical Values		Settings Used			
	GSM	Caliper (mils)	Paper Type	iGen 3	GSM Range	
					1000i	Nuvera 120EA
Showcase™ 60 lb. High Gloss for Dry Toner Permanent and Removable 58 lb. Liner	198 / 209^	8.1 / 8.1^	C1S Gloss Smooth	216		
Showcase™ 55 lb. Semi Gloss for Dry Toner Permanent 58 lb. Liner	193	7.0	Semi Gloss C2S	216		
Showcase™ 60 lb. Matte Litho for Dry Toner Permanent and Removable 58 lb. Liner	202 / 213^	8.1 / 8.1^	C1S Matte	216		
Showcase™ 60 lb. High Gloss Cover-Up for Dry Toner Permanent 58 lb. Liner	206	8.3	Gloss C2S	216		
Showcase™ 60 lb. Matte Litho Cover-Up for Dry Toner Permanent 58 lb. Liner	210	8.1	C1S Matte	216		
Showcase™ Matte White Digital Vinyl Permanent 80 lb. Liner	273	8.9	C1S Matte Smooth	273		
Showcase™ Matte White Digital Vinyl Ultra-Removable 80 lb. Liner	270	8.8	80 lb. Plain / Matte (1000i); Plain / 1 side Matte (Nuvera 120EA)		269	270
Showcase™ Matte Clear Digital Vinyl Ultra-Removable 80 lb. Liner	261	8.9	C1S Matte Smooth	261		

This list of Optimal Material Settings refers to the data that has been collected during testing.

- All materials tested were 12x18 sheets.
- ^ Indicates GSM and caliper value for removable adhesive item.
- iGen 3 tests were run from A1 drawer at supply end. Tests were run face down at delivery end to stacker.
- Vinyl materials should be limited to stacks of 100-200 sheets in feed drawer.
- Printers may vary. Refer to owner's manual for specific details.