

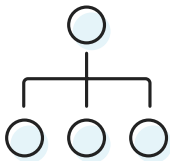
# 5S METHODOLOGY

LEAN is a war on waste, but also the pursuit of perfection. Will you ever arrive at 100% perfection? No, and no one expects that. The philosophy behind LEAN is to at least strive for it.



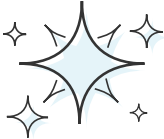
## **SORT**

Get rid of the junk.



## **SET IN ORDER**

Make products and equipment easy to find, get and return.



## **SHINE**

Preserve your culture. By prioritizing sparkling-clean facilities, you show your employees and your customers you care.



## **STANDARDIZE**

Eliminate the guesswork. Tell your employees exactly which products to use, how to use them and where to find them.



## **SUSTAIN**

Stay present. Keep your eyes open, act when things slide backwards, and call on your Certified LEAN Advisor to make adjustments as needed.



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